



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4418-1

Job Sheet 177939



Part No: D4418-1

Job Qty: 8 ea

Part Name: Step Lug



Part Weight: 0 lbs

Job Created: 5/23/18

Due Date: 6/20/18

Type: SOLD

ASAP

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-07-12 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	6/20/18	6/20/18	0.00	0.00	Start Up Machining-3		
100	Bandsaw	8 pcs	6/20/18	6/20/18	0.00	0.02	Bandsaw1		DAS 18/06/09
110	CNC Vertical Machining	8 pcs	6/20/18	6/20/18	0.59	10.26	HAAS1-5		52 18/06/09
120	QC	8 pcs	6/20/18	6/20/18	0.00	0.00	QC2 Machining-3		9-89 18/06/09
130	QC	8 pcs	6/20/18	6/20/18	0.00	0.00	QC8 Machining-3		ML 18/06/10
140	HandFinish	8 pcs	6/20/18	6/20/18	0.00	0.31	HandFinish1		SA 18-06-11
145	Powdercoat	8 pcs	6/20/18	6/20/18	0.00	0.38	Powdercoat1		BL 18-06-12
146	QC	8 pcs	6/20/18	6/20/18	0.00	0.00	QC3		JUN 12 2018
180	Packaging	8 pcs	6/20/18	6/20/18	0.00	0.00	Packaging3-2		JUN 13 2018
190	QC21-SA	8 Ea	6/20/18	6/20/18	0.00	0.00	QC21		DAS 21 18-06-15

Part Op 100 - Cut Blank to 3.125"

Descriptions: 110 - 1-Machine per folio FB0063

1138839 START: 8:00 OUT: 3:20 FINISH: 8:30

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.000X03.500	6061-T6 Bar 2.00 X 3.50	2.0800 ft (.26 ea)	90-Start up Operation	
5012849	209 p. * 5079473			

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B2.000X03.500	2	8	0

Part Specifications

Specifications could not be found.



Container No: S079474



Part: D4418-1

Job No: 177939

Serial No/Batch: S079474

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/09/18

